



Enertech Co., Ltd.

Address 545, 1506 Dunchon-daero, Jungwon-gu, Seongnam-si,
Gyeonggi-do (Sangdaewon-dong, Hanla Sigma Valley)

Phone 031-717-8584 **Fax** 031-734-7633

Homepage <http://www.enerkeeper.com>

Enertech CATALOGUE 2020.07



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Hybrid Transformer

Development Five Companies Collaborative R&D Products



한국동서발전



한국남동발전



한국중부발전



한국서부발전



한국남부발전

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Hybrid Transformer

What is a hybrid transformer?

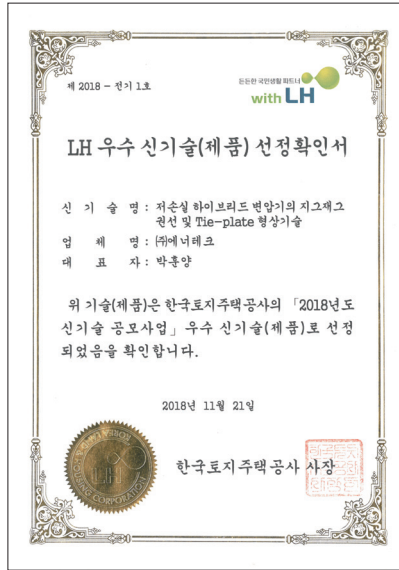
It was developed for the first time in the industry through cooperative research and development with 5 power generation companies under Korea Electric Power Corporation. Especially, if installed in a load facility with high harmonics, it can prevent damage to electrical facilities and reduce power loss due to harmonics.



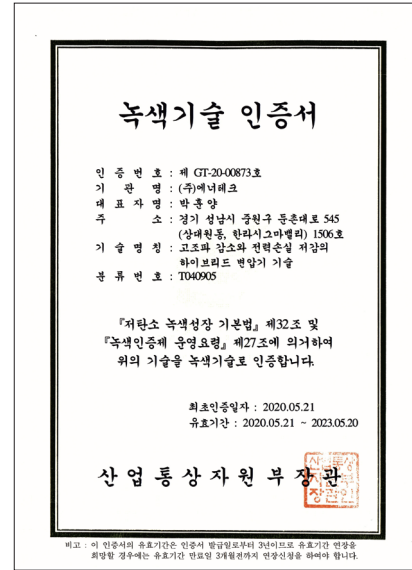
Technical certificate and patent registration certificate



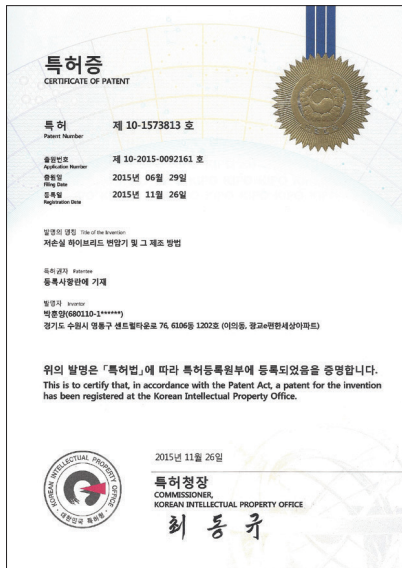
Procurement Excellent Product



LH Certification of New Technology (Products)



Green Technology Certification



Korean patent certificate



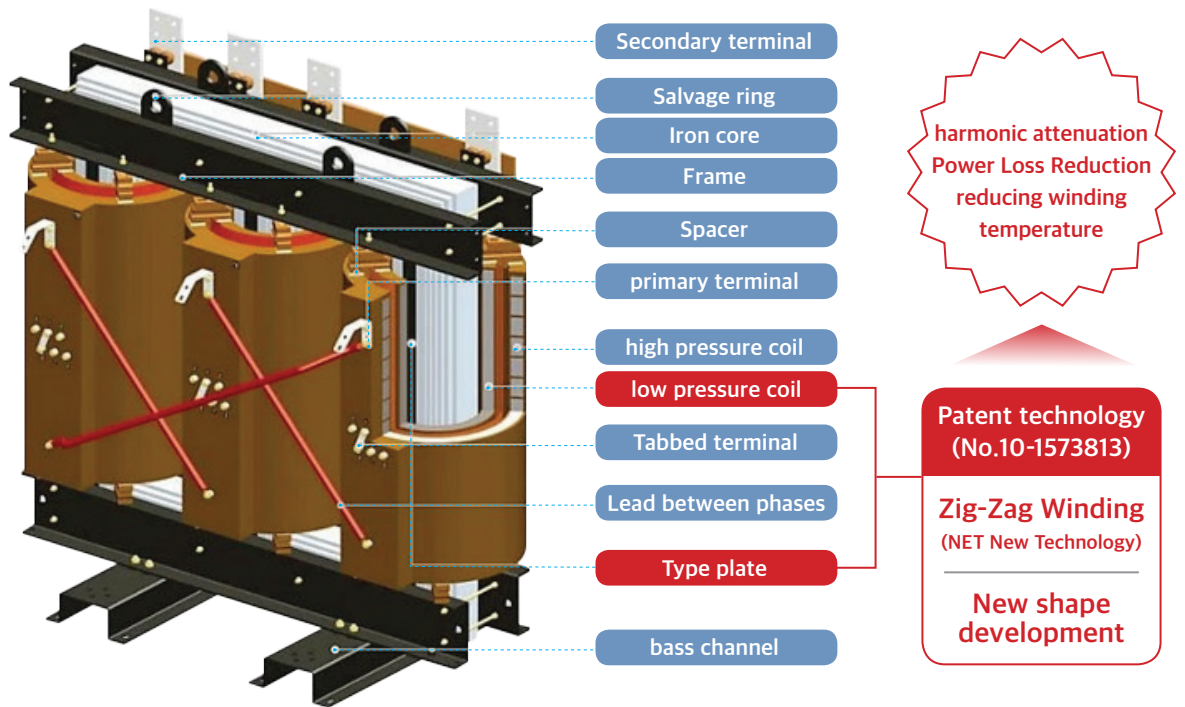
United States Patent Certificate



Chinese patent certificate

Features
of Hybrid
Transformers

The effect of three birds with one stone with a function of
『variable + high tide attenuation + imbalance improvement』



Five Power Generation Companies Collaborative Research and
Development Products



Industry's first development and new technology (NET) certification

Procurement Excellent Products and Performance Certification

LH Excellent New Technology (Product) and Green Technology Certification

Selection of priority purchase products for public institutions

Korean, U.S. and China Patent Registry

New Technology (NET) and Procurement Excellent Products

01 Mandatory and Preferential Purchasing Products of Public Institutions

- Evidence: [Act on Promotion of Purchase of Small and Medium Enterprise Products and Support for Market Use] Article 14 and Article 13 of the Enforcement Decree of the same Act.
- Regulations: 10% or more of the purchases made by public institutions should be purchased as technology development products for small and medium enterprises
- Target purchase: excellent procurement products, performance certification products, NEP products, GS certified products

02 Private contract products (excluded from competitive bidding between small and medium-sized enterprises)

- [Enforcement Decree of the Act on Contracts to which the State is a Party] Article 26 paragraph 1.
- Article 25 Paragraph 1 of [Enforcement Decree of the Act on Contracts to Which a Local Government Is a Party]
- [Regulations on Contracts of Sub-Government Agencies of Public Enterprises] Article 8 No.
- Article 18 Paragraph 6 of [Enforcement Decree of the Act on Private Contractable Procurement Projects Without Limits on Purchasing Amounts]

03 Disclaimer for loss of purchase by purchasing manager

- Evidence: [Act on Promotion of Purchase of Small and Medium Business Products and Support for Sales] Article 14(3)
- Regulations: The purchasing manager of a public institution contracted to purchase a technology development product subject to preferential purchase shall not be liable for the loss caused by the purchase of the product unless proven intentional or gross negligence.
- Target : Best procurement products, performance certification products, NEP products, GS certified products

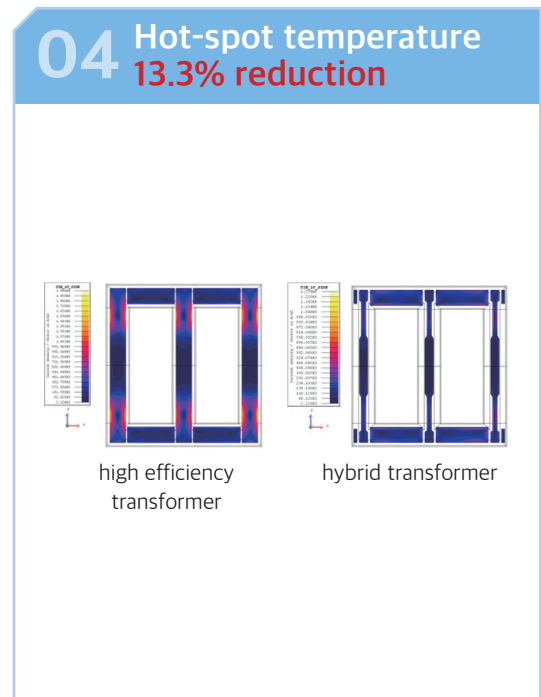
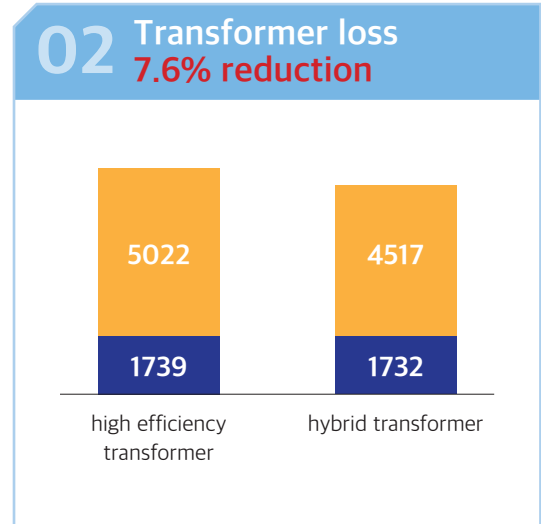
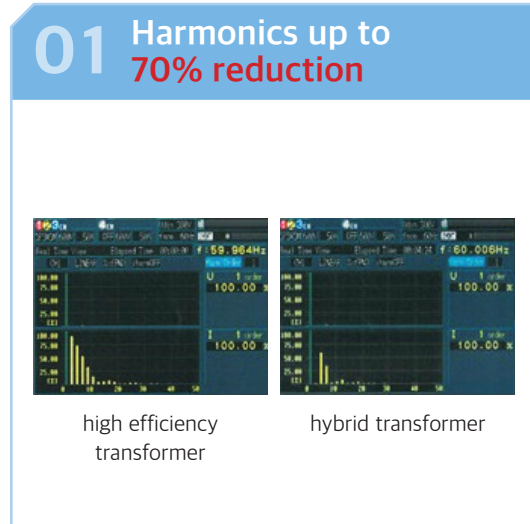
04 Granting additional points to the management evaluation of public institutions (the Ministry of Planning and Finance)

- Evidence: [Act on the Operation of Public Institutions] Article 48 (Evaluation of Management Performance)
- Regulations: The government's recommended policy gives additional points to SMEs' preferential purchase of technology development products.
- Targets: Small and medium-sized enterprises (0.4 to 1.0 points), technology development products (0.2 to 0.4 points)

05 Target for Promoting Purchase of Green Products

- Evidence: [Enforcement Decree of the Framework Act on Low Carbon, Green Growth] Article 20 Paragraph 1
- Regulations: Public institutions should purchase green products or reflect them in design
- Target: Products manufactured by utilizing green technology with green certification.

Performance Up, Cost Down



※ It may vary depending on the load type and the environment.

Certified Agency Test Report

• **Testing institution:**
Korea Electrotechnology Research Institute (KERI)

• **Product specifications:**
22,900V-380/220V
Mold Transformer 1000kVA



Evaluation item	Evaluation standard	Test result		
		Existing Technology	Hybrid transformer	rate of increase and decrease
1. winding resistance	within 10% of the line's non-conformity	pass	pass	-
2. Transformer	within 0.5%	pass	pass	-
3. Impedance voltage [%]	within 6% ± 10%.	6.1	5.4	▼ 11.5%
4. Load Losses [W] (Resistance hand) (Pyoyu load loss)	Standard consumption efficiency reference value	5,022 (3,619) (1,403)	4,517 (3,633) (895)	▼ 10.1% ▲ 0.3% ▼ 36.2%
5. No-loader [W]	Standard consumption efficiency reference value	1,739	1,732	▼ 0.4%
6. Efficiency [%]	99.40 and above	99.40	99.43	-
7. Insulation test • Internal voltage of brain impulse • Commercial frequency internal voltage • Induced internal voltage	No Insulation Destruction	pass	pass	-
8. Partial Discharge [pC]	not more than 10 pC	6	6	-
9. Rising Temperature [K]	under 80K	1st: 23.1 2nd: 50.4	1st: 21.1 2nd: 43.7	▼ 8.6% ▼ 13.3%
10. Noise [dB]	not more than 70 dB	49.6	49.9	▲ 0.6%
11. Harmonics Test [A]	Reduced THD by 30%	76.8	49.3	▼ 35.8%

Comparison of the pros and cons of harmonic reduction measures

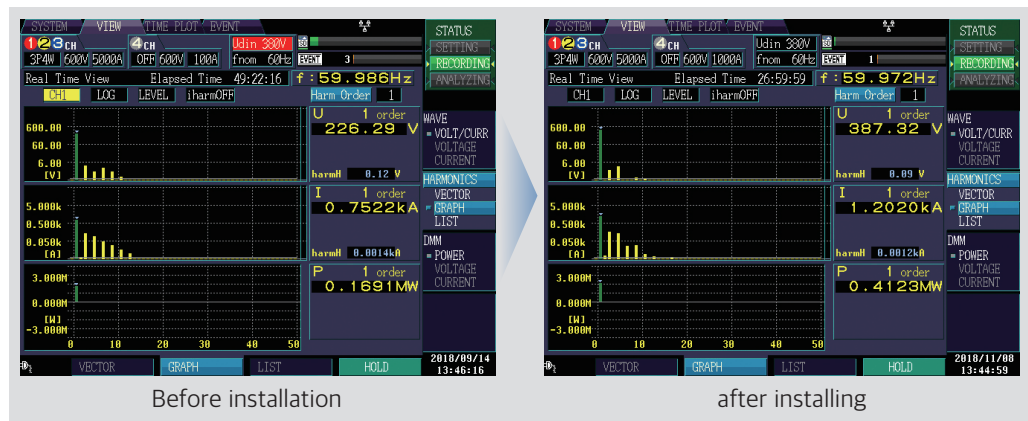
division	High-efficiency transformer + harmonic filter		Hybrid transformer
	Active filter	Manual filter	
Installation drawing			
Core technology	<p>PWM control using IGBT</p>	<p>L-C manual filter</p>	<p>Zig-Zag Winding</p>
Advantages	<ul style="list-style-type: none"> • The best THD reduction performance • No influence on system %Z 	<ul style="list-style-type: none"> • Low cost compared to active filter • Reduction of harmonics of a specific order 	<ul style="list-style-type: none"> • 「Transformer + Harmonic Filter」 integrated • LCC cost, minimum installation space • Best safety and durability
Dis-advantages	<ul style="list-style-type: none"> • 2.5~4 times more expensive than manual filter • Multiple installation by harmonic load • Filter power consumption and durability 	<ul style="list-style-type: none"> • Impact of system %Z and resonance • Multiple installation by harmonic load • Increased installation space and maintenance cost 	<ul style="list-style-type: none"> • Applicable to 22.9kV or less • Maximum capacity 3,000kVA • THD reduction up to 70%

Hybrid Transformer Installation Case

Case 1. Gimpo Airport

- Equipment/load: Hybrid transformer 2,500kVA / LED load
- Installation effect

division	unit	before installation	after installing	change rate (%)
VTHD	%	1.7	0.9	▼ 47.1
ITHD	%	31.9	16.5	▼ 48.3
Unbalance	%	6.8	5.5	▼ 19.1



- Harmonics (ITHD) 48.3%▼, Unbalanced 19.1%▼

Case 2. Ulsan Airport

- Equipment/load: Hybrid transformer 200kVA (aircraft lighting), 750kVA (general power)
- Installation effect

equipment	division	unit	Aviation lighting (200kVA)			General power (750kVA)		
			before installation	after installing	change rate (%)	before installation	after installing	change rate (%)
Active power		kW	97	122	▲ 25.8	99	48	▼ 51.5
ITHD		%	35.3	11.1	▼ 68.6	20.2	10.1	▼ 50.0
Unbalance		%	5.3	4.0	▼ 24.5	35.6	11.5	▼ 67.7
PF		%	90.1	92.3	▲ 2.4	95.5	98.3	▲ 2.9

- Aviation lighting >>> Harmonic (ITHD) 68.6%▼, Unbalance 24.5%▼
- General power >>> Harmonic (ITHD) 50.0%▼, Unbalance 67.7%▼

Case 3. Nongshim

- Equipment/load: Hybrid transformer 1,500kVA, 1000kVA
- Installation effect

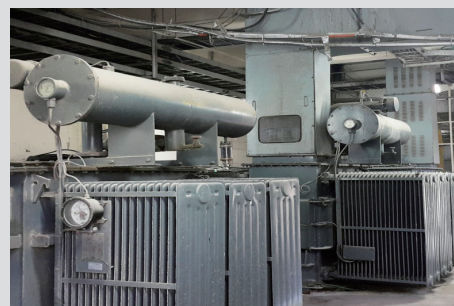
equipment	division	Power factor (%)	Voltage imbalance (%)	Current imbalance (%)	Voltage harmonic (%)	Current harmonic (%)
Hybrid transformer 1,500kVA	Before installation	86.4	0.66	10.41	1.44	5.11
	after installing	89.2	0.31	6.28	1.12	2.67
	change rate (%)	▲ 3.2%	▼ 53.0%	▼ 39.7%	▼ 22.2%	▼ 47.7%
Hybrid transformer 1,500kVA	Before installation	73.3z	0.69	6.02	1.32	13.80
	after installing	81.2	0.16	2.93	1.07	5.75
	change rate (%)	▲ 10.8%	▼ 76.8%	▼ 51.3%	▼ 18.9%	▼ 58.3%

- 1,500kVA >>> Harmonic (ITHD) 47.7%▼, Unbalanced 39.7%▼, Power Factor 3.2%▲
- 1,000kVA >>> Harmonics (ITHD) 58.3%▼, unbalanced 51.3%▼, power factor 10.8%▲

Case 4. Ssangyong C&B

- Equipment/load: Hybrid transformer 2,000kVA and others
- Installation effect

Installation date	Volume	Quantity	Investment cost	Annual electricity fee	Saving energy	Annual savings	Investment cost recovery
2016. 06	8,700VA	5 units	439 million	4,156 million	3.2%	133 million	3.3 years
2017. 12	4,550VA	5 units	261 million	1,436 million	3.9%	56 million	4.7 years



Before installation



after installing

Case 5. Haitai

- Equipment/load: Hybrid transformer 450kVA and others
- Installation effect

Installation date	Volume	Quantity	Investment cost	Annual electricity fee	Saving energy	Annual savings	Investment cost recovery
2016. 08	8,250kVA	8 units	445 million	1,976 million	4.9%	97 million	4.6 years



Before installation



after installing

Case 6. Monalisa

- Equipment/load: Hybrid transformer 2,500kVA and others
- Installation effect

Installation date	Volume	Quantity	Investment cost	Annual electricity fee	Saving energy	Annual savings	Investment cost recovery
2016. 08	4,500VA	3대	232 million	1,987 million	5.1%	101 million	2.3 years
2019. 08	3,300VA	2대	140 million	1,045 million	4.3%	45 million	3.1 years



Before installation



after installing

Hybrid mold transformer

Manufactured with new technology, it is a compact size, low-loss, high-efficiency transformer that is easy to maintain, has excellent short-circuit mechanical strength, moisture resistance, and flame retardancy, and is suitable for facilities with heavy load fluctuations, such as electric power supply facilities.



The short circuit strength is strong.

Epoxy resin, which has excellent electrical and mechanical strength, is a structure that is resistant to short circuit accidents and external shocks by vacuum casting the coil.

Excellent charging voltage (Impulse Voltage Strength) characteristics.

Epoxy resin insulation effect and the design method of split winding are excellent in the withstand voltage characteristics.

It has excellent fire retardant properties.

Epoxy resin, which has excellent flame retardant performance, is used to reduce the risk of fire caused by electric arcs, and it is self-extinguishing and resistant to fire.

It has excellent insulation performance.

Epoxy Resin coil greatly improves the dielectric strength and blocks external moisture.

The overload capacity is large.

Compared to the inflow transformer, the temperature time constant of the winding is designed so that it can be used without abnormality even under temporary overload.

It is suitable for power supply of facilities with heavy load fluctuations.

It is suitable for rapidly fluctuating loads such as train power supply equipment and rolling equipment.

It is environmentally friendly.

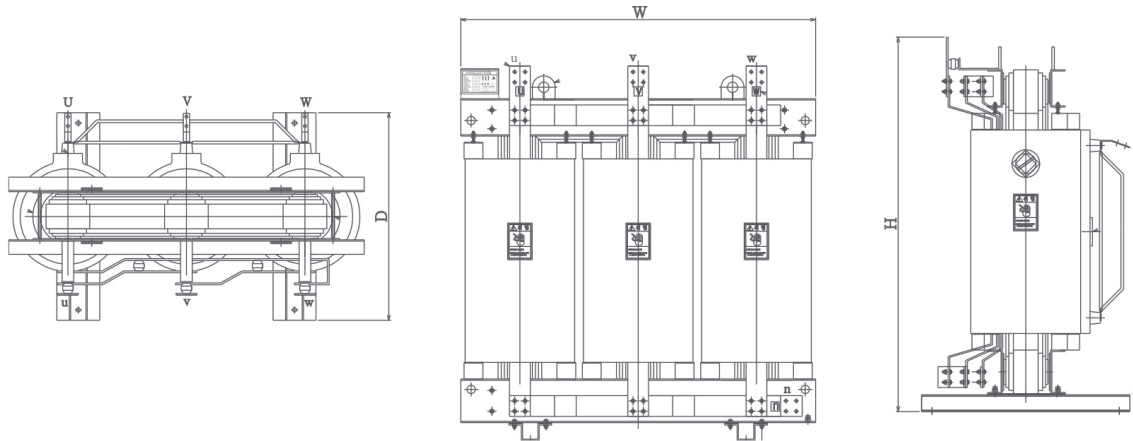
Since no oil is used, there is no risk of environmental contamination by oil spill.

Easy maintenance.

Oil change and separate firefighting equipment are unnecessary compared to the inlet transformer.

division		Standard rating			
Installation place		Indoor/outdoor			
frequency		50/60Hz			
Insulation type		Class B, Class F			
Allowable winding temperature		80K			
Insulation level	Grid voltage	24kV	7.2kV	3.6kV	0.6kV or less
	Commercial frequency	50kV	20kV	10kV	3kV
	Impact withstand voltage	95kV	60kV	40kV	-
Applicable standards		KSC 4311, IEC 60726			
1st rated voltage (kV)		22.9		6.6/3.3	
Primary TAP voltage (kV)		F23.9-R22.9-21.9-19.9		F6.9-R6.6-6.3-6.0-5.7 F3.45-R3.3-3.15-3.0-2.85	
Secondary rated voltage (kV)		380/220V, 440V			
Constant		3P			
Angular displacement		Dzn0			
Rated capacity (kVA)		100~3000 or less			

Hybrid Mold Transformer-External Dimension



Rated specification

3P 22.9kV-LV (Standard consumption efficiency)

Volume (kVA)	impedance (±10%)	Voltage fluctuation rate(%)	No-load current (%)	Standard consumption efficiency (At 50% load)	External dimensions			weight (kg)
					W	D	H	
100	4.5	2.2	2.0	98.9	1340	850	1340	1100
200	4.5	2.0	1.7	99.0	1400	860	1580	1350
300	5.5	1.7	1.5	99.1	1540	890	1530	1780
400	5.5	1.6	1.4	99.2	1560	910	1720	2300
500	6.5	1.5	1.3	99.2	1560	910	1720	2450
600	6.0	1.4	1.2	99.3	1740	950	1800	3100
750	6.0	1.4	1.1	99.3	1780	980	1900	3250
1000	6.0	1.3	1.0	99.4	1920	1000	2170	4500
1250	7.0	1.3	1.0	99.4	1980	1055	2370	5100
1500	7.5	1.2	0.9	99.5	2240	1200	2560	7100
2000	8.0	1.1	0.8	99.5	2430	1300	2700	8800
2500	8.0	1.1	0.7	99.5	2570	1400	2890	11000

※ Above specifications are subject to change depending on the installation location and options.

Hybrid inlet transformer

Rated specification

Hybrid inlet transformer is a new technology transformer that realizes low loss and high efficiency through the double Zig-Zag winding method by optimizing the working environment and significantly reducing noise by using high-permeability oriented silicon steel sheet with no aging.



Iron core

The iron core is made of highly permeable, oriented silicon steel sheet with no aging change to minimize no-load current and loss, and reduces noise and vibration through precision machining.

Winding

The winding depends on the type of transformer, and the optimal winding method is applied. Conductors are selected for high quality to sufficiently withstand the allowable current, temperature rise, and electromagnetic force generated in the event of an external short circuit, and are designed to have optimal efficiency in consideration of insulation class and mechanical strength.

Isolation

The insulation effect is maximized by using the best insulation material to withstand abnormal voltage and breakdown tests.

Enclosure

The enclosure is manufactured using cold-rolled steel sheet, and is sufficiently manufactured to take into account the sufficient mechanical strength to withstand the internal pressure and to prevent deformation from transport and impact.

stamp

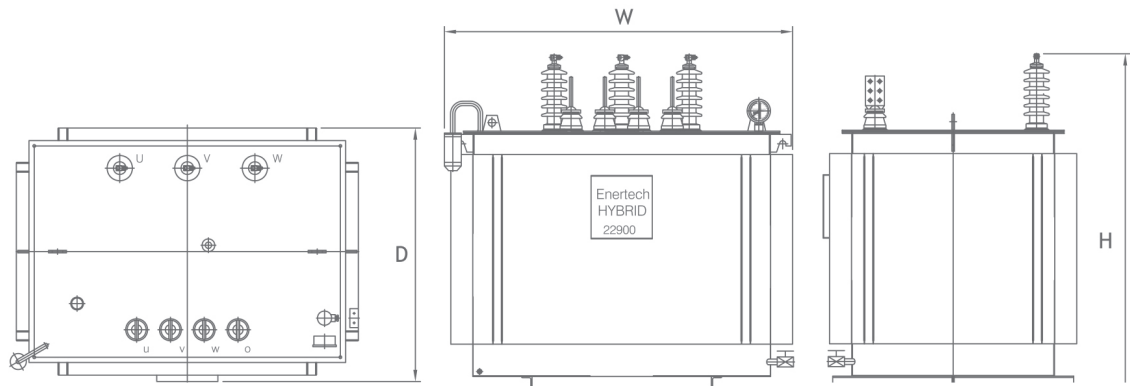
Short peening and powder coating prevent rust of the enclosure.

Preservation method of insulating oil

To prevent the aging of insulating oil, small and medium-sized transformers contain Silica Gel. A hygroscopic respirator is used, and a large transformer is equipped with a conservator.

division		Standard rating			
Installation place		Indoor/outdoor			
frequency		50/60Hz			
Insulation type		Class A			
Allowable winding temperature		60K			
Insulation level	Grid voltage	24kV	7.2kV	3.6kV	3kV
	Commercial frequency	50kV	20kV	10kV	
	Impact withstand voltage	125kV	60kV	40kV	-
Applicable standards		IEC 60076-11			
1st rated voltage (kV)		22.9		6.6/3.3	
Primary TAP voltage (kV)		F23.9-R22.9-21.9-19.9		F6.9-R6.6-6.3-6.0-5.7 F3.45-R3.3-3.15-3.0-2.85	
Secondary rated voltage (kV)		380/220V, 440V			
Constant		3P			
Angular displacement		Dzn0			
Rated capacity (kVA)		100~3000 or less			

Hybrid Inlet Transformer-External Dimension



Rated specification

3P 22.9kV-LV (Standard consumption efficiency)

Volume (kVA)	impedance (±10%)	Voltage fluctuation rate(%)	No-load current (%)	Standard consumption efficiency (At 50% load)	External dimensions			weight (kg)
					W	D	H	
100	6.0	1.7	3.5	99.0	1420	930	1480	1600
200	5.1	1.7	3.5	99.1	1350	950	1480	1600
300	5.5	1.6	3.0	99.2	1410	1000	1540	2000
400	4.3	1.6	3.0	99.2	1350	980	1560	2050
500	5.2	1.6	3.0	99.2	1390	1040	1590	2300
600	5.5	1.5	3.0	99.3	1600	1070	1710	3150
750	5.0	1.5	3.0	99.3	1600	1070	1710	3150
1000	5.6	1.4	3.0	99.3	1750	1150	1800	4000
1250	5.8	1.4	3.0	99.4	1800	1300	2000	5300
1500	6.0	1.4	2.5	99.4	1800	1300	2000	5300
2000	6.0	1.3	2.5	99.4	1900	1450	2030	5850
2500	6.9	1.3	2.5	99.5	2550	1750	2370	7300

※ Above specifications are subject to change depending on the installation location and options.